

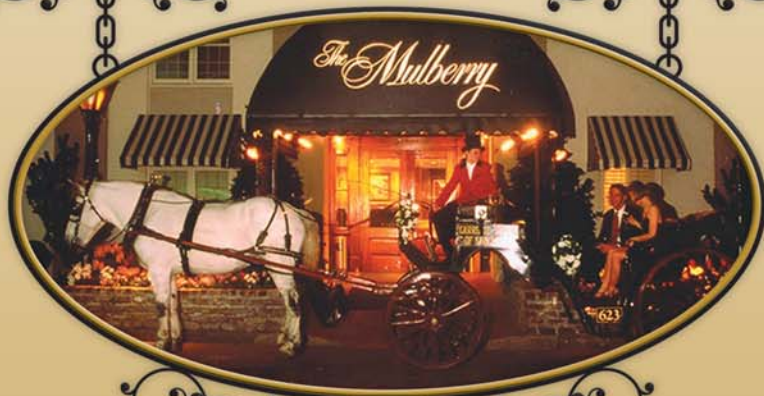
2009

*Welcome to the*



CAST STONE INSTITUTE®  
2009 ANNUAL CONVENTION

SAVANNAH, GEORGIA  
SEPTEMBER 30 - OCTOBER 4, 2009



# AGENDA

## 2009 BOARD OF DIRECTORS

**President**  
*Allen Rhoden*

**Vice President**  
*Tom Lepisto*

**Secretary/Treasurer**  
*Heriberto Zamora*

**Directors**  
*Art DeVecchis*  
*Ted Echols*  
*Richard Erickson*  
*Gary Fry*  
*Jesse Hawthorne*  
*Bill Russell*  
*Joe Schmadel*

## 2009 COMMITTEE CHAIRS

**AIA Projects**  
*Art DeVecchis*

**Convention**  
*Allen Rhoden*

**Design &  
Manufacturing  
Awards**  
*Richard Erickson*

**Educational  
Standards**  
*Bill Russell*

**Ethics**  
*Gary Fry*

**Membership**  
*Gary Fry*

**Plant Certification**  
*Tom Lepisto*

**Promotion  
& Website**  
*Jesse Hawthorne*

**Quality Control**  
*Tom Lepisto*

**Strategic Planning**  
*Joe Schmadel*

**Sustainability**  
*Clayton Jones*

**Technical**  
*Alex Newton*

**Executive Director**  
*Jan Boyer*

## Wednesday, September 30

**8:00 AM - 4:00 PM**    **Board of Directors and Committee Chairs Meeting**  
*Oglethorpe Room*

**6:00 - 8:00 PM**    **Opening Member Reception**  
*Courtyard at the Mulberry Inn*

You will enjoy heavy hors d'oeuvres and drinks while catching up with your fellow members and friends. **Registration packets will be distributed to all attendees at this time** with the final details on all activities.

We thank **Beton-Chemie USA Corp.** for sponsoring this festive event!

*The Cast Stone Institute Hospitality Suite - located just off the Courtyard - will be open after the Reception until Midnight for those who wish to continue conversations and enjoying time together.*

## Thursday, October 1

**7:00 - 8:00 AM**    **Past President's Breakfast**  
*Oglethorpe Room (for past CSI presidents only)*

*Table Top Displays of the products and services of some Associate Members will be in the The Trustees Room during the Education Sessions Thursday and Friday. Visit these as you can throughout the day.*

*Thursday continued...*

**~ EDUCATION SESSIONS ~**  
*Trustees Room*

**8:00 - 9:00 AM**      **2009 Building Codes & Masonry Related Issues**  
*Jason Thompson, President of the Masonry Alliance for Codes and Standards & Vice President of Engineering for the National Concrete Masonry Association* will present a snapshot of the issues addressed on behalf of the masonry industry at the International Code Council hearings. The successes and issues of concern to our industry will be reviewed. The International Building Codes have been adopted by most States and are legally binding for construction projects. He will provide information on how the process works and why it is important to the Cast Stone industry.

**9:00 - 10:00 AM**      **Sustainability – LEED and More**  
*Clayton Jones, Leito Enterprises and CSI Executive Director, Jan Boyer* will present important information regarding the most up to date topics on the new “green” movement as relates to the Cast Stone industry. A new Joint Sustainability Initiative with participation by the cement based products including PCA, ACI, NCMA, PCI, The Cast Stone Institute and many other associations will be reviewed. How Cast Stone is specified based on the LEED points and other green building issues are important for the future growth of our industry.

**10:00AM - NOON**      **Mold Making**  
This pattern making workshop will showcase what we like to do – create unique molds and show how we did them by “time lapse” photos showing the progression from concept or drawing, through patterning to finished product! See examples in a variety of forms and anything else that is unique from our fellow producer members.

**LUNCH** (*on your own*)

**1:30 - 3:30 PM**      **Tour of Continental Cast Stone South**  
You will want to be at the **main lobby of the Inn at 1:00PM** to step onto a trolley that will take us a short 6 minute ride to the tour of the Continental Cast Stone South plant. Dennis McBride and his staff will show us his operation.

**Metro Precast** is sponsoring the trolley ride and **Federal White Cement** is the sponsor of the dessert/midday snack and beverages.



# AGENDA

*Thursday continued...*

## **6:00 - 9:00 PM Savannah Riverboat Dinner Cruise**

Join us at **6:00 PM in the lobby of the Mulberry Inn** to start a short stroll to the Dock to board the Savannah Riverboat “Georgia Queen”. Refreshments will be served and as we float down the lazy river, we will have a buffet fit for a king or queen. Music and live entertainment will round out the evening. We will stroll back to the Mulberry Inn and continue the evening at the Hospitality Suite.

The dinner cruise is sponsored by the generous donation of  
**Federal White Cement.**

*Remember that the **CSI Hospitality Suite** will be open from 9:00 PM until midnight.*



## **Friday, October 2**

### **8:00 - 10:00 AM General Membership Meeting Trustees Room**

Exciting things are happening for the Cast Stone Institute that are sure to benefit each member company. You will want to be at this meeting for your chance to hear all about it. Each Committee Chair will report on their activities executed on your behalf. Of course, we appreciate your input as we continue our efforts to move the Cast Stone Institute forward as the premier association in the concrete based products industry. *The election of new Producer and Associate Board Members for terms beginning January 2010 will occur at this time.*

### **10:00 AM - NOON 5S Seminar**

**Joe Schmadel, President Sun Precast Company**, presents Part 2 of his popular Lean Manufacturing Seminar from the 2008 Convention. In these tough economic times, every advantage helps, and 5-S is a powerful improvement process that delivers impressive results. The 5-S approach is simple and universal. This seminar will review the fundamentals of 5-S and its role in making world-class organizations like Toyota so successful. The session will teach you the Five Pillars of an effective workplace, and show you how to implement this concept in your organization. Implementing 5S can not only reduce your overall operating costs, but it can also shorten your lead times, which puts more money in your pocket and adds more value to your customers.

**LUNCH is on your own and the afternoon free to enjoy as you please.**

*Friday continued...*

**6:00 - 9:00 PM      Design & Manufacturing Awards Dinner**  
**Trustees Room**

The reception from 6:00–7:00 PM will feature hors d'oeuvres and an open bar with entertainment. All of the Design Award Entries will be shown during the reception so that you can see all of the fine projects that were under consideration for the top awards. After dinner will be the highlight of the evening – the presentation of the 2009 Design and Manufacturing Awards!!

The evening event is sponsored by **Lehigh White Cement Company**  
and **Krete Industries**.

*Remember that the **Hospitality Suite** will be open from 9:00 PM until midnight.*

## **Saturday, October 3**

*There's Plenty to do in Savannah! This is a day with no scheduled activities so you are free to roam the city at your leisure.*

### **Annual Octoberfest!**

Join your colleagues for this oompah-stomping, bratwurst and beverage-toasting event. Featuring artist's crafts, live entertainment, fabulous foods, wiener dog races and much more. Free on Saturday and located throughout the Riverwalk.

### **Outdoor Enthusiasts**

Spend the day golfing at the renowned Westin Savannah Harbor Golf Resort and Spa just across the river, easy access by taxi or free ferryboat.

Just a short drive takes you east through the salt marshes and dunes to Tybee Island, offbeat and upscale, for a relaxing day at the beach, Tybee Pier & Pavilion, historic lighthouse tour, museum and great restaurants.

### **Put Some South in your Mouth**

Have lunch or dinner at The Lady & Sons, Paula Deen's restaurant and recipient of the International Meal of the Year by USA Today. Or take the Paula Deen Tour on Old Town Trolley Tours with lunch at Bubba's Oyster House Restaurant.



# ATTENDEES

## **ACCI Tannerstone**

101 Johnston Circle  
Palmetto, GA 30268  
(770) 463-1932

*David Laird  
Wendy Laird  
Nathan Laird  
Bill Breed*

## **Advanced Cast Stone**

115 Lee Street  
Everman, TX 76140  
(817) 572-0018

*Peter Boogren  
Jenia Boogren  
Tim Michael  
Melody Michael*

## **Advanced Concrete Technologies**

300 Portsmouth Avenue  
Greenland, NH 03840  
(603) 431-5661

*Ralph Kleinmann  
Lisa Kleinmann*

## **AHI Supply**

2800 North Gordon  
Alvin, TX 77511  
(281) 331-0088

*Allen Rhoden  
Betty Rhoden*

## **Architectural Ornamental Castings**

125 North Blanchard Street  
Valdosta, GA 31601  
(229) 241-7407

*Antonio Garcia Sr.  
Antonio Garcia Jr.  
Ryan Garcia  
Judy Wilson  
Lark Joyner  
Joy Johnson  
Jessica Garcia  
Anca Garcia*

## **Basso Cast Stone**

18786 Carters Circle  
Elmont, AL 35620  
(256) 732-2228

*David Owen  
Chase Smith  
Mac Smith  
Brandon Vann Damme*

## **Beton-Chemie USA Corp.**

PO Box 549  
Cassville, GA 30123  
(770) 336-9391

*Michael Black*

## **Cast Stone Systems, Inc.**

532 West Ridgeway Street  
Warrenton, NC 27589  
(252) 257-1599

*Ted Echols  
Margaret Echols*

## **Continental Cast Stone East**

400 Cooper Road  
West Berlin, NJ 08091  
(856) 753-4000

*Bill Russell  
Robert Critelli*

## **Continental Cast Stone Manufacturing**

22001 West 83rd Street  
Shawnee, KS 66227  
(913) 422-7575

*Dennis McBride*

## **Curtainwall Design & Consulting**

8070 Park Lane Suite 400  
Dallas, TX 75231  
(972) 437-4200

*Kenneth Bownds  
Paul Lavasseur*

## **Custom Cast Stone, Inc.**

734 East 169th Street  
Westfield, IN 46074  
(317) 896-1700

*Kent Grubaugh  
Jim Grubaugh*

## **Edwards Cast Stone Co.**

777 Edwards Road  
Dubuque, IA 52003  
(563) 556-0535

*Bob Edwards  
Jeff Edwards*

## **Elk River Machine / Acromix Systems**

828 4th Street  
Elk River, MN 55330  
(877) 433-7622

*Richard Erickson  
Janet Erickson*

## **ESI Masonry Supply**

2555 North I-H 35  
Georgetown, TX 78626  
(512) 930-0180

*Jose J. Espinoza  
Rudy Rizo*

## **Federal White Cement**

154 Woods Lane  
Altoona, PA 16601  
(800) 265-1806

*William R. Stonebraker  
William J. Stonebraker Jr.  
Scott MacKinnon  
Art DeVecchis  
Tom Soares  
Bernie Igusky*

## **Fister Quarries Group**

1150 Lyon Road  
Batavia, IL 60510  
(800) 542-7393

*David Whelan*

### **Fritchman & Associates**

9825 Old Decatur Road  
Fort Worth, TX 76179  
(817) 847-7162

*Heriberto Zamora  
Gary Alvey  
Allyson Alvey*

### **Heritage Cast Stone Inc.**

2400 Allen Terrace  
Kansas City, MO 64108  
(816) 474-5222

*Don Enloe  
Diane Enloe*

### **Hoyle Stone Products**

173 Sassafras Street  
Millington, MD 21651  
(410) 928-5800

*Tom Lepisto*

### **Krete Industries**

PO Box 343  
Butler, WI 53007  
(800) 777-9562

*Mike Bowsman  
Kris Bowsman  
Mark Hoekstra  
Tina Hoekstra*

### **Lehigh White Cement**

7660 Imperial Way  
Allentown, PA 18195  
(800) 523-5488

*Kirk Nielsen  
Bill Miller  
Renee Miller*

### **Leito Enterprises LP**

4333 East Loop 820 South  
Fort Worth, TX 76119  
(817) 451-8032

*Clayton Jones  
Wendy Jones*

### **Metro Precast & Stone Services**

3084/3092 PS Business Center Dr.  
Woodbridge, VA 22192  
(703) 590-3484

*Kiley Marcoe*

### **Midwest Cast Stone**

1610 State Avenue  
Kansas City, KS 66102  
(913) 371-3300

*Shelby Story  
Scott Mathews  
George S. Dotson  
Phyllis N. Dotson*

### **Mixer Systems**

190 Simmons Avenue  
Pewaukee, WI 53072  
(262) 691-3100

*Greg Viland*

### **Monumental Stone Works, Inc.**

PO Box 112  
New Market, IN 47965  
(765) 866-0658

*Frederick Rademacher  
Jennifer Rademacher*

### **Royal Stone LLC**

3014 Dietz Road  
Williamston, MI 48895  
(517) 655-5150 Ext.103

*James Palazeti  
Jamey Palazeti  
Chad Dunckel*

### **Siteworks, Inc.**

363 West Canino Road  
Houston, TX 77037  
(281) 931-1000

*Alex Newton  
Leigh Newton  
Troy McCune  
Leah McCune*

### **Stafford Stone Works**

1500 Howard Avenue  
Fredericksburg, VI 22401  
(540) 372-6601

*Jesse Hawthorne  
Alan Jeffress*

### **Stone Castle Industries**

3615 Almeda Genoa  
Houston, TX 77047  
(713) 440-6224

*Eric Huegele*

### **Stripling Designs, Inc.**

13 West Candler Street  
Winder, GA 30680  
(678) 919-7913

*Jason Stripling  
Claire Stripling*

### **Sun Precast Company**

4051 Ridge Road  
Beaver Springs, PA 17812  
(570) 658-8000

*Joe Schmadel*

### **Thermwood Corporation**

904 Buffaloville Road  
Dale, IN 47523  
(800) 533-6901

*Dennis Palmer  
Dennis Blackburn*

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### **Honorary Member**

*Gary Fry*



## CAST STONE INSTITUTE® CONVENTION HOSPITALITY SUITE DONATIONS

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*Advanced Cast Stone*

*Cast Stone Systems*

*Custom Cast Stone*

*Edwards Cast Stone*

*Federal White Cement, Inc.*

*Fritchman & Associates*

*Hoyle Stone Products*

*Krete Industries*

*Lehigh White Cement*

*Leito Enterprises*

*Midwest Cast Stone*

*Stafford Stone Works*

*Stripling Designs*

*Sun Precast*



*We thank you for attending our Annual Convention!*